



# AIR SHEARS

MODEL NO: **GSA53**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear eye protection



Wear ear protection



Wear hand protection

## 1. SAFETY

- WARNING! Ensure Health & Safety, local authority and general workshop practice regulations are adhered to when using this equipment.
- WARNING!** Disconnect from air supply before changing accessories or servicing.
- Maintain the tool in good condition and replace any damaged or worn parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- WARNING!** Check correct air pressure is maintained and not exceeded. We recommend 90psi.
- Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- Wear approved safety eye/face shield, ear defenders and hand protection.
- Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- Keep children and non essential persons away from the working area.
- DO NOT** use the tool for a task it is not designed to perform.
- WARNING! DO NOT** use tool if damaged or thought to be faulty. Contact a Sealey service agent.
- DO NOT** use tool unless you have been instructed in its use by a qualified person.
- DO NOT** carry the tool by the air hose, or yank the hose from the air supply.
- DO NOT** operate tool if you are tired or under the influence of alcohol, drugs or intoxicating medication.
- DO NOT** carry tool with your hand on the power trigger in order to avoid unintentional starting.
- DO NOT** direct air from the air hose at yourself or others.
- When not in use disconnect from air supply and store in a safe, dry, childproof location.

## 2. INTRODUCTION

Generation air shears feature contoured and insulated handle to protect operator from the effects of vibration and chill. Smooth operating mechanism suitable for cutting straight lines in sheet metal up to 1.2mm thickness.

## 3. SPECIFICATION

Model no .....	GSA53
Max. cutting capacity.....	1.2mm (steel)
Inlet size.....	1/4" BSP
Air consumption .....	6cfm
Operating pressure .....	90psi
Noise power/pressure .....	106/95dB(A)
Vibration/uncertainty .....	2.71/0.76m/s <sup>2</sup>
Weight.....	1.0kg
Consumables:	
Replacement blade outer left .....	GSA53.34
Replacement blade outer right .....	GSA53.37
Replacement blade centre .....	GSA53.35

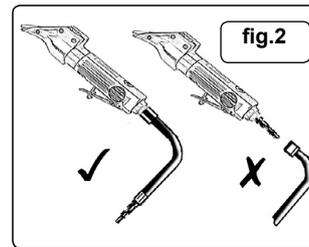
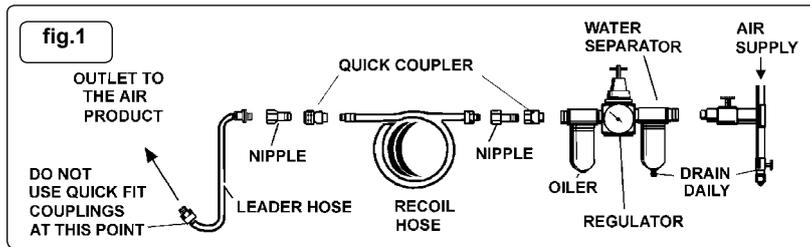


## 4. PREPARATION

- 4.1. AIR SUPPLY**
- 4.1.1. Recommended hook-up procedure is shown in fig.1.
- 4.1.2. Ensure tool valve (or trigger) is in the "off" position before connecting to the air supply.
- 4.1.3. You will require an air pressure of 90psi, and an air flow according to specification.
  - WARNING!** Ensure the air supply is clean and does not exceed 90psi while operating the tool. Too high an air pressure and/or unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 4.1.4. Drain the air tank daily. Water in the air line will damage the tool.
- 4.1.5. Clean air inlet filter weekly.
- 4.1.6. Line pressure should be increased to compensate for unusually long air hoses (over 8 meters). The minimum hose diameter should be 1/4" I.D. and fittings must have the same inside dimensions.
- 4.1.7. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

## 4.2. COUPLINGS

- 4.2.1. Vibration may cause failure if a quick change coupling is connected directly to the tool. To overcome this, connect a leader hose to the tool. A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See figs.1 & 2 overleaf.



## 5. OPERATION

- WARNING!** Ensure the Safety Instructions in Section 1 are read, understood and applied before use.
- 5.1. Remove the shears from the package. The tool should be assembled and ready to use.
- 5.2. Connect the shears to the air hose as in Section 4.
- 5.3. To start the shears, depress the throttle lever.
- DO NOT** allow the shears to free run for an extended period of time as this will shorten its life.

## 6. MAINTENANCE

- WARNING!** Disconnect tool from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. *Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.*
- NOTE:** Numbers in brackets refer to item numbers in the parts diagram.
- 6.1. **TO REPLACE THE BLADES:** (34, 35 and 37),
- 6.1.1. Unscrew the three lock screws (32) and slide the cutter housing (31) off the clamp nut (27). Remove the three lock screws (32) that secure the blades (34, 35 and 37) and remove the blades.
- 6.1.2. Fit new blades, ensuring the spacers (36) are correctly positioned and refit the lock screws. Slide the cutter housing onto the motor housing and secure using the lock screw. Tighten all three lock screws.
- 6.2. **LUBRICATION**
- 6.2.1. If the system does not have an oiler, lubricate the tool daily with a few drops of Sealey air tool oil dripped into the air inlet.
- 6.2.2. Clean the tool after use.
- 6.2.3. Loss of power or erratic action may be due to the following:
- a) Excessive drain on the air line. Moisture or restriction in the air pipe. Incorrect size or type of hose connector. To remedy check the air supply and follow instructions in Section 4.
  - b) Grit or gum deposits in the tool may also reduce performance. Flush the tool out with gum solvent oil or an equal mixture of SAE No 10 oil and paraffin.
- 6.2.4. Allow to dry before use.
- 6.3. For a full service contact your local Sealey service agent.
- 6.4. When not in use, disconnect from air supply, clean tool and store in a safe, dry, childproof location.



### ENVIRONMENT PROTECTION

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain any fluids (if applicable) into approved containers and dispose of the product and fluids according to local regulations.

**Note:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**Important:** No Liability is accepted for incorrect use of this product.

**Warranty:** Guarantee is 12 months from purchase date, proof of which is required for any claim.

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