



Thank you for purchasing a Sealey Product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

INSTRUCTIONS FOR:
**LONG STROKE, LOW NOISE
LOW VIBRATION,
RECIPROCATING AIR SAW**

MODEL No: **SA346.V2**



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. SAFETY INSTRUCTIONS

- WARNING!** Ensure Health & Safety, local authority and general workshop practice regulations are adhered to when using this equipment.
- WARNING!** Disconnect from air supply before changing the blade, servicing or performing maintenance.
- ✓ Maintain the saw in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- ✓ Use in suitable clean and tidy work area, free from unrelated materials. Ensure that there is adequate lighting.
- WARNING!** Always wear approved eye or face and hand protection when operating the saw.
- ✓ Remove ill fitting clothing. Remove ties, loose jewellery and contain and/or tie back long hair.
- ✓ Wear appropriate protective clothing and keep hands and body clear of working parts.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from work area.
- ✓ Check moving parts alignment on a regular basis.
- ✓ Ensure workpiece is secure before operating the saw. Never hold a workpiece by hand. Use a vice or clamps.
- WARNING!** Ensure correct air pressure is maintained and not exceeded. Recommended pressure is 90psi.
- ✓ Keep air hose away from heat, oil and sharp edges. Check air hose for wear before each use and ensure that all connections are secure.
- ✓ Prolonged exposure to vibration from this saw poses a health risk. It is the employer's/owner's responsibility to correctly assess the hazard and issue guidelines for safe periods of use and offer suitable protective equipment.
- x **DO NOT** use any power source except an air compressor.
- x **DO NOT** operate saw near any inflammable substance or on any container that has held an inflammable substance.
- x **DO NOT** use saw for a task it is not designed to perform.
- x **DO NOT** operate saw if any parts are damaged or missing as this may cause failure and/or personal injury.
- x **DO NOT** carry the saw by the hose, or yank the hose from the air supply.
- x **DO NOT** operate saw when you are tired or under the influence of alcohol, drugs or intoxicating medication.
- x **DO NOT** carry the saw with your finger on the trigger.
- x **DO NOT** direct air from the air hose at yourself or others.
- ✓ When not in use disconnect from air supply and store in a safe, dry, childproof location.

Risk of Hand Arm Vibration Injury

Reciprocating Air Saw - Long Stroke. Model No. SA346.V2 when operated in accordance with these instructions and tested in accordance with BS EN 28662-1:1993, ISO 8662-1:1988 and BS EN ISO 28927-8:2009 results in the following vibration emission declared in accordance with BS EN 12096:1996.

Measured vibration emission value: 6.6m/s²

Uncertainty: 2.64m/s²

These values are suitable for comparison with emission levels of other tools that have been subject to the same test.

This tool may cause hand-arm vibration syndrome if its use is inadequately managed.

Recommended Measures to reduce risk of hand-arm vibration syndrome:

This tool should not be used by an individual regularly for more than 140 minutes in any 8 hour period.

This duration of use should be reduced if the individual is exposed to hand-arm vibration from other sources.

2. INTRODUCTION

Low vibration and low noise saw suitable for professional use. Vibration and noise significantly reduced by up to 50% against standard air saws. Long stroke and long blade combination is suitable for cutting sections, pillars, pipes etc. Fully enclosed blade chuck and safety trigger. Supplied with two blades (18 & 24tpi), hex key and Z swivel air hose connector. Also accepts standard SA34 air saw blades.

3. SPECIFICATION

Free Speed:.....	5000spm	Noise Pressure:.....	84.3dB.A
Stroke:.....	25mm	Vibration:.....	9.0m/s ²
Air Consumption:.....	6cfm	Air Inlet Size:.....	1/4" BSP
Operating Pressure:.....	90psi	Weight:.....	0.9kg
Noise Power:.....	95.3dB.A	Blow Moulded Case, Part No.	SA346.V2-C

4. PREPARING TOOL FOR USE

4.1 Air Supply

Recommended hook-up procedure is shown in fig 1.

- 4.1.1 Ensure tool air valve (or trigger) is in "off" position before connecting to the air supply.
- 4.1.2 You will require an air pressure of 90psi, and an air flow according to specification.
- 4.1.3 **WARNING!** Ensure the air supply is clean and does not exceed 90 psi while operating the tool. Too high an air pressure and unclean air will shorten the product life due to excessive wear, and may be dangerous causing damage and/or personal injury.
- 4.1.4 Drain the air tank daily. Water in the air line will damage the tool.
- 4.1.5 Clean air inlet filter weekly.
- 4.1.6 Line pressure should be increased to compensate for unusually long air hoses (over 8 metres). The minimum hose diameter should be 1/4" I.D. and fittings must have the same inside dimensions.
- 4.1.7 Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

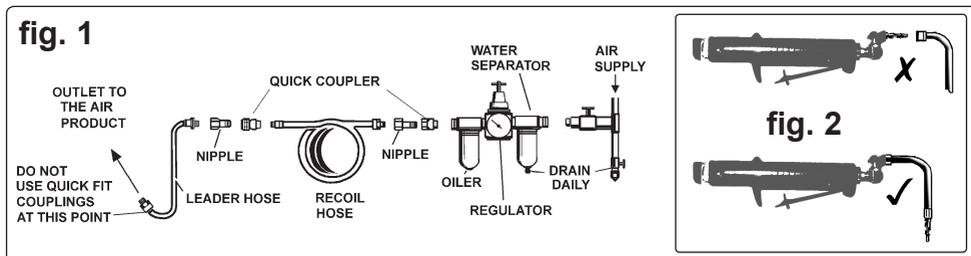
4.2 Couplings

Vibration may cause failure if a quick change coupling is connected directly to the tool.

To overcome this, connect a leader hose to the tool. A quick change coupling may then be used to connect the leader hose to the air line recoil hose. See figs 1 & 2.

4.3 Universal Air Swivel Joint

This tool includes a Universal Air Swivel Joint, which allows the user to manipulate the airline in any way necessary to easily and successfully complete the task in hand.



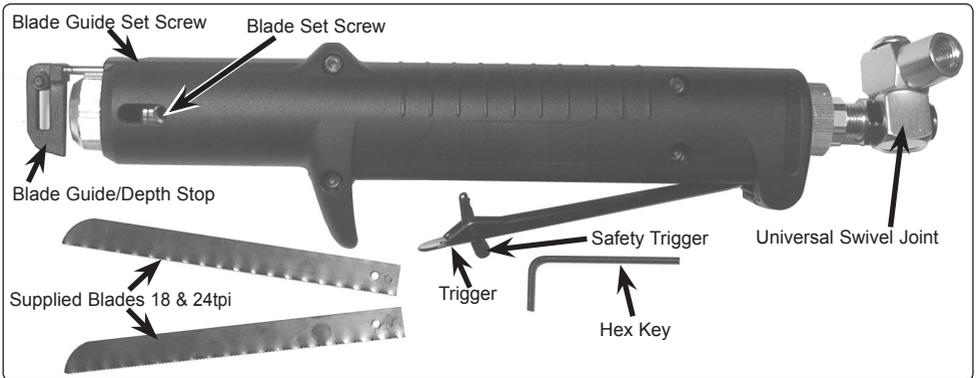
5. OPERATING INSTRUCTIONS

- WARNING! Ensure that you read, understand and apply the safety instructions.**

- 5.1 Ensure that your workpiece is properly secured and, if necessary, marked out.
- 5.2 Adjust the depth of cut by sliding the saw blade guide to the required position and secure using the cross head set screw.
- 5.3 Start the saw and bring the moving blade onto the workpiece. **DO NOT** attempt to start the saw with the stationary blade in contact with the workpiece.
- 5.4 If the cut ends within the sheet material allow the blade to come to a stop before removing the saw from the workpiece.
- 5.5 If the cut starts within the bounds of the material cut a starter slot by hand.
- 5.6 Do not allow the saw to run free (whilst not being applied to the material) for any length of time as this will damage the bearings.
- 5.7 **To change the blade:**
 - 5.7.1 Disconnect the saw from the airline.
 - 5.7.2 Loosen the blade set screws.
 - 5.7.3 Remove the blade.
 - 5.7.4 Slide the new blade into place and tighten the loosened set screws.

6. MAINTENANCE

- ❑ **WARNING!** Disconnect saw from air supply before changing the blade, servicing or performing maintenance. Replace or repair damaged parts.
Use genuine parts only. Unauthorised parts may be dangerous and will invalidate the warranty.
- 6.1 Unless the air supply system includes an oiler, lubricate the air saw daily with a few drops of air tool oil, dripped into the air inlet before use (use Sealey part no. ATO/500 or ATO1000).
- 6.2 Loss of power or erratic action may be due to the following:
 - a) Excessive drain on the air line. Moisture or restriction in the air line. Incorrect size or type of hose connectors. To remedy, check the air supply and follow instructions in Section 3.
 - b) Grit or gum deposits in the saw may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it. Flush the saw out with gum solvent oil or an equal mixture of SAE No 10 oil and kerosene. Allow to dry before use. If you continue to experience problems, contact your local Sealey service agent.
- 6.3 For a full service contact your local Sealey service agent.
When not in use, disconnect from air supply, clean saw and store in a safe, dry, childproof location.



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

INFORMATION: For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.



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